Clu1b Car 4-Passenger Flip Flop Seat Kit 1981–UP DS Installation Instructions

Notes: Bill of Material is shown on Page 2. Quick Install Guide is shown on Page 2.

1. Remove top canopy and rear struts.
   - Keep strut hardware at front for 80” top (80” kit required) or older model standard tops (kit required). – OR –
   - Keep strut hardware at front & rear for newer model standard tops.
2. Remove seat back cushions from bag rack/sweater basket assembly and keep hardware for use in Step 11 below.
3. Remove bag rack/sweater basket assembly from vehicle.
4. Remove bumper.
5. Install Seat Back Support ‘S’ Brackets & Seat Back Support Posts. See Figure 1.
   - Use: Hardware Bag # 5 with 1/2” socket.
6. Install Footplate & Vertical Supports at the same time, using the bumper mounting holes. See Figure 2.
   - Use: Hardware Bag # 1 with 17mm sockets. Note: Use only half of the hardware from Bag #1, the rest is used in Step 9.
   ** TIP ** Use a floor jack to assist in the positioning of the Footplate.
7. Install Flip Flop Frame to Seat Back Support ‘S’ Brackets & Vertical Supports. See Figure 3 for a view of the final assembly.
   - Use: Hardware Bag # 3 with 17mm socket & wrench.
8. Install Hand Rails to the sides of Flip Flop Frame. See Figure 3.
   - Use: Hardware Bag # 2 with 17mm wrench & #3 Phillips screw driver.
9. Install Hand Rails to the sides of Footplate. See Figure 3.
   - Use: Hardware Bag # 1 with 17mm sockets.
10. Install Rear Seat Back Bracket between Hand Rails. See Figure 3.
    - Use: Hardware Bag # 2 with 17mm socket & #3 Phillips screw driver.
    - Use: Hardware Bag # 4 with 17mm socket & #3 Phillips screw driver.
12. Install rear Seat Back Cushion.
    - Use: Hardware Bag # 4 with 10mm socket.
13. Position Seat Bottom Cushion using (2) existing pilot holes in Seat Bottom Cushion and (2) wood screws. Note: Make sure the pull strap is not trapped under the cushion. Using drill, drill (6) additional pilot holes into Seat Bottom Cushion and then complete installation.
    - Use: 1/8” or 3mm drill bit.
    ** Hardware Bag # 6 with #2 Phillips screw driver/drill bit.
14. Install top canopy using hardware from Step 1. Note: Separate instructions are included for installing newer model standard tops.
Club Car 4-Passenger Flip Flop Seat Kit
1981–UP DS
Installation Instructions

Bill of Material

(2) Seat Back Support ‘S’ Brackets  
(2) Seat Back Support Posts  
(1) Footplate  
(2) Vertical Supports  
(1) Flip Flop Frame  
(2) Hand Rails  
(1) Rear Seat Back Bracket  
(1) Seat Back Cushion & (1) Seat Bottom Cushion  
(1) Box of Hardware – BOM shown below

<table>
<thead>
<tr>
<th>Item Description</th>
<th>Bag #1</th>
<th>Bag #2</th>
<th>Bag #3</th>
<th>Bag #4</th>
<th>Bag #5</th>
<th>Bag #6</th>
</tr>
</thead>
<tbody>
<tr>
<td>(4) M10-1.5 x 70 shoulder hex bolts</td>
<td>4</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>(8) M10-1.5 x 50 Philips truss head bolts</td>
<td></td>
<td>8</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>(4) M10-1.5 x 25 hex bolts</td>
<td></td>
<td></td>
<td>4</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>(36) M10 washers</td>
<td></td>
<td></td>
<td></td>
<td>8</td>
<td></td>
<td>4</td>
</tr>
<tr>
<td>(16) M10-1.5 nylon lock nuts</td>
<td>4</td>
<td>8</td>
<td>4</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>(8) M6-1.0 x 45 hex bolts</td>
<td></td>
<td></td>
<td></td>
<td>8</td>
<td></td>
<td></td>
</tr>
<tr>
<td>(8) M6 washers</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>8</td>
<td></td>
</tr>
<tr>
<td>(4) 5/16”-18 x 2.0” hex bolts</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>4</td>
</tr>
<tr>
<td>(8) wood screws</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>8</td>
</tr>
</tbody>
</table>

Quick Install Guide

Hardware Bag #1 Install Footplate & Vertical Supports [Page 1, Step 6]  
Install Hand Rails to the sides of Footplate [Page 1, Step 9]

Hardware Bag #2 Install Hand Rails to the sides of Flip Flop Frame [Page 1, Step 8]  
Install Rear Seat Back Bracket between Hand Rails [Page 1, Step 10]

Hardware Bag #3 Install Flip Flop Frame to Seat Back Support ‘S’ Brackets & Vertical Supports [Page 1, Step 7]

Hardware Bag #4 Install front Seat Back Cushions (older model vehicles) [Page 1, Step 11]  
Install rear Seat Back Cushion [Page 1, Step 12]

Hardware Bag #5 Install Seat Back Support ‘S’ Brackets & Seat Back Support Posts [Page 1, Step 5]

Hardware Bag #6 Install Seat Bottom Cushion [Page 1, Step 13]