

# Club Car 4-Passenger Flip Flop Seat Kit 1981–UP DS Installation Instructions

**Notes:** Bill of Material is shown on Page 2.  
Quick Install Guide is shown on Page 2.

1. Remove top canopy and rear struts.
  - Keep strut hardware at front for 80" top (80" kit required) or older model standard tops (kit required). – OR –
  - Keep strut hardware at front & rear for newer model standard tops.
2. Remove seat back cushions from bag rack/sweater basket assembly and keep hardware for use in Step 11 below.
3. Remove bag rack/sweater basket assembly from vehicle.
4. Remove bumper.
5. Install Seat Back Support 'S' Brackets & Seat Back Support Posts.  
**See Figure 1.**

Use: **Hardware Bag # 5** with 1/2" socket.

6. Install Footplate & Vertical Supports at the same time, using the bumper mounting holes. **See Figure 2.**

Use: **Hardware Bag # 1** with 17mm sockets. **Note:** Use only half of the hardware from Bag #1, the rest is used in Step 9.

**\*\* TIP \*\*** Use a floor jack to assist in the positioning of the Footplate.

7. Install Flip Flop Frame to Seat Back Support 'S' Brackets & Vertical Supports.  
**See Figure 3** for a view of the final assembly.

Use: **Hardware Bag # 3** with 17mm socket & wrench.

8. Install Hand Rails to the sides of Flip Flop Frame. **See Figure 3.**

Use: **Hardware Bag # 2** with 17mm wrench & #3 Phillips screw driver.

9. Install Hand Rails to the sides of Footplate. **See Figure 3.**

Use: **Hardware Bag # 1** with 17mm sockets.

10. Install Rear Seat Back Bracket between Hand Rails. **See Figure 3.**

Use: **Hardware Bag # 2** with 17mm socket & #3 Phillips screw driver.

11. Install front Seat Back Cushions. **Note:** For older model vehicles, (4) extra bolts are supplied in **Hardware Bag #4.**

Use: Hardware from Step 2 (newer model vehicles).

**Hardware Bag # 4** with 10mm socket (older model vehicles).

12. Install rear Seat Back Cushion.

Use: **Hardware Bag # 4** with 10mm socket.

13. Position Seat Bottom Cushion using (2) existing pilot holes in Seat Bottom Cushion and (2) wood screws. **Note:** Make sure the pull strap is not trapped under the cushion. Using drill, drill (6) additional pilot holes into Seat Bottom Cushion and then complete installation.

Use: 1/8" or 3mm drill bit.

**Hardware Bag # 6** with #2 Phillips screw driver/drill bit.

14. Install top canopy using hardware from Step 1. **Note:** Separate instructions are included for installing newer model standard tops.



Figure 1



Figure 2



Figure 3

# Club Car 4-Passenger Flip Flop Seat Kit 1981–UP DS Installation Instructions

## **Bill of Material**

- (2) Seat Back Support 'S' Brackets
- (2) Seat Back Support Posts
- (1) Footplate
- (2) Vertical Supports
- (1) Flip Flop Frame
- (2) Hand Rails
- (1) Rear Seat Back Bracket
- (1) Seat Back Cushion & (1) Seat Bottom Cushion
- (1) Box of Hardware – BOM shown below

	Bag #1	Bag #2	Bag #3	Bag #4	Bag #5	Bag #6
(4) M10-1.5 x 70 shoulder hex bolts	4					
(8) M10-1.5 x 50 Philips truss head bolts		8				
(4) M10-1.5 x 25 hex bolts			4			
(36) M10 washers	8	16	8		4	
(16) M10-1.5 nylon lock nuts	4	8	4			
(8) M6-1.0 x 45 hex bolts				8		
(8) M6 washers				8		
(4) 5/16"-18 x 2.0" hex bolts					4	
(8) wood screws						8

## **Quick Install Guide**

- Hardware Bag #1** Install Footplate & Vertical Supports [Page 1, Step 6]  
Install Hand Rails to the sides of Footplate [Page 1, Step 9]
- Hardware Bag #2** Install Hand Rails to the sides of Flip Flop Frame [Page 1, Step 8]  
Install Rear Seat Back Bracket between Hand Rails [Page 1, Step 10]
- Hardware Bag #3** Install Flip Flop Frame to Seat Back Support 'S' Brackets & Vertical Supports [Page 1, Step 7]
- Hardware Bag #4** Install front Seat Back Cushions (older model vehicles) [Page 1, Step 11]  
Install rear Seat Back Cushion [Page 1, Step 12]
- Hardware Bag #5** Install Seat Back Support 'S' Brackets & Seat Back Support Posts [Page 1, Step 5]
- Hardware Bag #6** Install Seat Bottom Cushion [Page 1, Step 13]