Club Car 4-Passenger Stationary Seat Kit
1981–UP DS
Installation Instructions

Notes: Bill of Material is shown on Page 2. Quick Install Guide is shown on Page 2.

1. Remove top canopy and rear struts.
   - Keep strut hardware at front for 80” top (80” kit required) or older model standard tops (kit required). – OR –
   - Keep strut hardware at front & rear for newer model standard tops.

2. Remove seat back cushions from bag rack/sweater basket assembly and keep hardware for use in Step 12 below.

3. Remove bag rack/sweater basket assembly from vehicle.

4. Remove bumper.

5. Install Seat Back Support ‘S’ Brackets & Seat Back Support Posts. See Figure 1.
   Use: Hardware Bag # 5 with 1/2” socket.

6. Install Footplate & Vertical Supports at the same time, using the bumper mounting holes. See Figure 2.
   Use: Hardware Bag # 1 with 17mm sockets. Note: Use only half of the hardware from Bag #1, the rest is used in Step 10.
   ** TIP ** Use a floor jack to assist in the positioning of the Footplate.

7. Install Seat Bottom Cushion to Seat Frame. Note: The Seat Frame has markings to indicate TOP & BOTTOM. You should be looking at the bottom when you are installing the bolts.
   Use: Hardware Bag # 6 with 14mm socket.

8. Install Seat Frame to Seat Back Support ‘S’ Brackets & Vertical Supports. See Figure 3 for a view of the final assembly.
   Use: Hardware Bag # 3 with 17mm socket & wrench.

9. Install Hand Rails to the sides of Seat Frame. See Figure 3.
   Use: Hardware Bag # 2 with 17mm wrench & #3 Phillips screw driver.

10. Install Hand Rails to the sides of Footplate. See Figure 3.
   Use: Hardware Bag # 1 with 17mm sockets.

11. Install Rear Seat Back Bracket between Hand Rails. See Figure 3.
    Use: Hardware Bag # 2 with 17mm socket & #3 Phillips screw driver.

    Use: Hardware from Step 2 (newer model vehicles).
    Hardware Bag # 4 with 10mm socket (older model vehicles).

13. Install rear Seat Back Cushion.
    Use: Hardware Bag # 4 with 10mm socket.

14. Install top canopy using hardware from Step 1. Note: Separate instructions are included for installing newer model standard tops.
Club Car 4-Passenger Stationary Seat Kit
1981–UP DS
Installation Instructions

Bill of Material

(2) Seat Back Support ‘S’ Brackets
(2) Seat Back Support Posts
(1) Footplate
(2) Vertical Supports
(1) Seat Frame
(2) Hand Rails
(1) Rear Seat Back Bracket
(1) Seat Back Cushion & (1) Seat Bottom Cushion
(1) Box of Hardware – BOM shown below

<table>
<thead>
<tr>
<th>Hardware Bag #1</th>
<th>Bag #1</th>
<th>Bag #2</th>
<th>Bag #3</th>
<th>Bag #4</th>
<th>Bag #5</th>
<th>Bag #6</th>
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</thead>
<tbody>
<tr>
<td>(4) M10-1.5 x 70 shoulder hex bolts</td>
<td>4</td>
<td></td>
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<td></td>
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<tr>
<td>(8) M10-1.5 x 50 Philips truss head bolts</td>
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<tr>
<td>(4) M10-1.5 x 25 hex bolts</td>
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<td>4</td>
<td></td>
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<tr>
<td>(36) M10 washers</td>
<td>8</td>
<td>16</td>
<td>8</td>
<td>4</td>
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<tr>
<td>(16) M10-1.5 nylon lock nuts</td>
<td>4</td>
<td>8</td>
<td>4</td>
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<tr>
<td>(8) M6-1.0 x 45 hex bolts</td>
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<tr>
<td>(8) M6 washers</td>
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<tr>
<td>(4) 5/16”-18 x 2.0” hex bolts</td>
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<tr>
<td>(6) M8-1.25 x 25 hex bolts</td>
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<td></td>
<td></td>
<td>6</td>
</tr>
</tbody>
</table>

Quick Install Guide

Hardware Bag #1  Install Footplate & Vertical Supports [Page 1, Step 6]
Install Hand Rails to the sides of Footplate [Page 1, Step 10]

Hardware Bag #2  Install Hand Rails to the sides of Seat Frame [Page 1, Step 9]
Install Rear Seat Back Bracket between Hand Rails [Page 1, Step 11]

Hardware Bag #3  Install Seat Frame to Seat Back Support ‘S’ Brackets & Vertical Supports [Page 1, Step 8]

Hardware Bag #4  Install front Seat Back Cushions (older model vehicles) [Page 1, Step 12]
Install rear Seat Back Cushion [Page 1, Step 13]

Hardware Bag #5  Install Seat Back Support ‘S’ Brackets & Seat Back Support Posts [Page 1, Step 5]

Hardware Bag #6  Install Seat Bottom Cushion [Page 1, Step 7]