E-Z-GO 4-Passenger Flip Flop Seat Kit
1994–UP MED/TXT
Installation Instructions

**Notes:** Bill of Material is shown on Page 2.
Quick Install Guide is shown on Page 2.

1. Remove top canopy, keeping rear struts attached to the canopy.
   - Keep strut hardware at front for use with 80” top (80” kit required). – OR –
   - Keep strut hardware at front & rear for use with standard top.
2. Remove seat back cushion from bag rack/sweater basket assembly and keep hardware for use in Step 4 below.
3. Remove bag rack/sweater basket assembly from vehicle.
4. Using the items from Step 2, loosely assemble the seat back cushion to the Seat Back Support Brackets. See Figure 1. **Note:** These brackets are specific to each side of the vehicle and they have markings to indicate this.
5. Install the items from Step 4 to the vehicle. Tighten loose hardware from Step 4.
   Use: **Hardware Bag # 5** with 9/16” long socket.
6. Using drill, drill through outer rivets in bag well. See Figure 2.
   Use: 7/16” or 10mm drill bit.
7. Install Footplate & Vertical Supports at the same time, using the enlarged holes from Step 6. See Figure 3. Push Footplate flush against bumper. **Note:** If Safety Bar was purchased, you must first install this to the Footplate (with 14mm socket).
   Use: **Hardware Bag # 2** (hex bolts) with 17mm sockets.
   **TIP** **Use a floor jack to assist in the positioning of the Footplate.**
8. Install Flip Flop Frame to Seat Back Support Brackets & Vertical Supports. See Figure 4 for a view of the final assembly.
   Use: **Hardware Bag # 3** with 17mm socket & wrench.
9. Install Hand Rails to the sides of Flip Flop Frame. See Figure 4.
   Use: **Hardware Bag # 2** with 17mm wrench & #3 Phillips screw driver.
10. Install Hand Rails to the sides of Footplate. See Figure 4.
    Use: **Hardware Bag # 1** with 17mm sockets.
11. Install Rear Seat Back Bracket between Hand Rails. See Figure 4.
    Use: **Hardware Bag # 2** with 17mm socket & #3 Phillips screw driver.
12. Install Seat Back Cushion.
    Use: **Hardware Bag # 4** with 10mm socket.
13. Position Seat Bottom Cushion using (2) existing pilot holes in Seat Bottom Cushion and (2) wood screws. **Note:** Make sure the pull strap is not trapped under the cushion. Using drill, drill (6) additional pilot holes into Seat Bottom Cushion and then complete installation.
    Use: 1/8” or 3mm drill bit.
    **Hardware Bag # 6** with #2 Phillips screw driver/drill bit.
E-Z-GO 4-Passenger Flip Flop Seat Kit
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Installation Instructions

Bill of Material

(2) Seat Back Support Brackets – Driver & Passenger
(1) Footplate
(2) Vertical Supports
(1) Flip Flop Frame
(2) Hand Rails
(1) Rear Seat Back Bracket
(1) Seat Back Cushion & (1) Seat Bottom Cushion
(1) Box of Hardware – BOM shown below

<table>
<thead>
<tr>
<th></th>
<th>Bag #1</th>
<th>Bag #2</th>
<th>Bag #3</th>
<th>Bag #4</th>
<th>Bag #5</th>
<th>Bag #6</th>
</tr>
</thead>
<tbody>
<tr>
<td>(2) M10-1.5 x 70 shoulder hex bolts</td>
<td>2</td>
<td></td>
<td></td>
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<tr>
<td>(2) M10-1.5 x 50 hex bolts</td>
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<td>2</td>
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<tr>
<td>(8) M10-1.5 x 50 Philips truss head bolts</td>
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<td>8</td>
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<tr>
<td>(4) M10-1.5 x 25 hex bolts</td>
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<td></td>
<td>4</td>
<td></td>
<td></td>
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<tr>
<td>(36) M10 washers</td>
<td>4</td>
<td>20</td>
<td>8</td>
<td></td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>(16) M10-1.5 nylon lock nuts</td>
<td>2</td>
<td>10</td>
<td>4</td>
<td></td>
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<tr>
<td>(4) M6-1.0 x 45 hex bolts</td>
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<tr>
<td>(4) M6 washers</td>
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<td></td>
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<td>4</td>
</tr>
<tr>
<td>(4) 3/8&quot;-16 x 1.0&quot; hex bolts</td>
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<td></td>
<td></td>
<td></td>
<td>4</td>
</tr>
<tr>
<td>(8) wood screws</td>
<td></td>
<td></td>
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<td></td>
<td></td>
<td>8</td>
</tr>
</tbody>
</table>

Quick Install Guide

Hardware Bag #1  Install Hand Rails to the sides of Footplate [Page 1, Step 10]

Hardware Bag #2  Install Footplate & Vertical Supports (hex bolts) [Page 1, Step 7]
    Install Hand Rails to the sides of Flip Flop Frame [Page 1, Step 9]
    Install Rear Seat Back Bracket between Hand Rails [Page 1, Step 11]

Hardware Bag #3  Install Flip Flop Frame to Seat Back Support Brackets & Vertical Supports [Page 1, Step 8]

Hardware Bag #4  Install Seat Back Cushion [Page 1, Step 12]

Hardware Bag #5  Install Seat Back Support Brackets to vehicle [Page 1, Step 5]

Hardware Bag #6  Install Seat Bottom Cushion [Page 1, Step 13]