

E-Z-GO 4-Passenger Flip Flop Seat Kit 1994–UP MED/TXT Installation Instructions

Notes: Bill of Material is shown on Page 2.
Quick Install Guide is shown on Page 2.

1. Remove top canopy, keeping rear struts attached to the canopy.
 - Keep strut hardware at front for use with 80" top (80" kit required). – OR –
 - Keep strut hardware at front & rear for use with standard top.
2. Remove seat back cushion from bag rack/sweater basket assembly and keep hardware for use in Step 4 below.
3. Remove bag rack/sweater basket assembly from vehicle.
4. Using the items from Step 2, loosely assemble the seat back cushion to the Seat Back Support Brackets. **See Figure 1.** **Note:** These brackets are specific to each side of the vehicle and they have markings to indicate this.
5. Install the items from Step 4 to the vehicle. Tighten loose hardware from Step 4.
 - Use: **Hardware Bag # 5** with 9/16" long socket.
6. Using drill, drill through outer rivets in bag well. **See Figure 2.**
 - Use: 7/16" or 10mm drill bit.
7. Install Footplate & Vertical Supports at the same time, using the enlarged holes from Step 6. **See Figure 3.** Push Footplate flush against bumper. **Note:** If Safety Bar was purchased, you must first install this to the Footplate (with 14mm socket).
 - Use: **Hardware Bag # 2** (hex bolts) with 17mm sockets.
 - ** TIP ** Use a floor jack to assist in the positioning of the Footplate.
8. Install Flip Flop Frame to Seat Back Support Brackets & Vertical Supports. **See Figure 4** for a view of the final assembly.
 - Use: **Hardware Bag # 3** with 17mm socket & wrench.
9. Install Hand Rails to the sides of Flip Flop Frame. **See Figure 4.**
 - Use: **Hardware Bag # 2** with 17mm wrench & #3 Phillips screw driver.
10. Install Hand Rails to the sides of Footplate. **See Figure 4.**
 - Use: **Hardware Bag # 1** with 17mm sockets.
11. Install Rear Seat Back Bracket between Hand Rails. **See Figure 4.**
 - Use: **Hardware Bag # 2** with 17mm socket & #3 Phillips screw driver.
12. Install Seat Back Cushion.
 - Use: **Hardware Bag # 4** with 10mm socket.
13. Position Seat Bottom Cushion using (2) existing pilot holes in Seat Bottom Cushion and (2) wood screws. **Note:** Make sure the pull strap is not trapped under the cushion. Using drill, drill (6) additional pilot holes into Seat Bottom Cushion and then complete installation.
 - Use: 1/8" or 3mm drill bit.
 - Hardware Bag # 6** with #2 Phillips screw driver/drill bit.
14. Install top canopy using hardware from Step 1.



Figure 1



Figure 2



Figure 3



Figure 4

E-Z-GO 4-Passenger Flip Flop Seat Kit 1994–UP MED/TXT Installation Instructions

Bill of Material

- (2) Seat Back Support Brackets – Driver & Passenger
- (1) Footplate
- (2) Vertical Supports
- (1) Flip Flop Frame
- (2) Hand Rails
- (1) Rear Seat Back Bracket
- (1) Seat Back Cushion & (1) Seat Bottom Cushion
- (1) Box of Hardware – BOM shown below

	Bag #1	Bag #2	Bag #3	Bag #4	Bag #5	Bag #6
(2) M10-1.5 x 70 shoulder hex bolts	2					
(2) M10-1.5 x 50 hex bolts		2				
(8) M10-1.5 x 50 Philips truss head bolts		8				
(4) M10-1.5 x 25 hex bolts			4			
(36) M10 washers	4	20	8		4	
(16) M10-1.5 nylon lock nuts	2	10	4			
(4) M6-1.0 x 45 hex bolts				4		
(4) M6 washers				4		
(4) 3/8"-16 x 1.0" hex bolts					4	
(8) wood screws						8

Quick Install Guide

Hardware Bag #1 Install Hand Rails to the sides of Footplate [Page 1, Step 10]

Hardware Bag #2 Install Footplate & Vertical Supports (hex bolts) [Page 1, Step 7]
Install Hand Rails to the sides of Flip Flop Frame [Page 1, Step 9]
Install Rear Seat Back Bracket between Hand Rails [Page 1, Step 11]

Hardware Bag #3 Install Flip Flop Frame to Seat Back Support Brackets & Vertical Supports [Page 1, Step 8]

Hardware Bag #4 Install Seat Back Cushion [Page 1, Step 12]

Hardware Bag #5 Install Seat Back Support Brackets to vehicle [Page 1, Step 5]

Hardware Bag #6 Install Seat Bottom Cushion [Page 1, Step 13]