

4-Passenger Flip Flop Seat Kit Yamaha G14-G22 Installation Instructions

Notes: Bill of Material is shown on Page 2.
Quick Install Guide is shown on Page 2.

1. Remove top canopy from OEM struts and save hardware for later use (Step 9).
2. Remove OEM rear struts and save hardware for later use (Step 9b).
3. Remove front seat back cushions and save hardware for later use (Step 9).
4. Remove access panel.
5. Remove bag rack/sweater basket and save hardware for later use (Step 7).
6. Remove (2) bolts from bottom of bag well.
7. Install Seat Back Support Brackets using hardware from Step 5. **Note:** Tabs on brackets should point toward center of vehicle. **See Figure 1.**
8. Reinstall access panel.
9. Top Canopy/Rear Struts/Seat Back Cushions: Complete either Step a) or b) depending on the vehicle configuration.
 - a. **1995-2001 G14-G19 w/ Top Canopy:** Replacement Rear Strut Set (sold separately) required for G14 & older G16-G19 vehicles.
 - i. Install front seat back cushions & replacement Rear Struts at the same time using hardware from Step 3. **See Figure 2.**
 - ii. Install Rear Strut Extensions between front & rear struts.
 - iii. Reinstall top canopy using hardware from Step 1.
 - b. **2002-UP G16-G22 w/ Top Canopy:**
 - i. Install front seat back cushions using hardware from Step 3.
 - ii. Install OEM rear struts to Seat Back Support Brackets using hardware from Step 2.
 - iii. Reinstall top canopy using hardware from Step 1.
10. Install Vertical Support Bracket in bag well. **See Figure 3.**

Use: **Hardware Bag # 4** with 14mm sockets.
11. Install Flip Flop Frame to Seat Back Support Brackets & Vertical Support Bracket.

Use: **Hardware Bag # 3** with 17mm socket & wrench.
12. Install Footplate to Vertical Support Bracket.

Use: **Hardware Bag # 3** with 17mm sockets.
13. Install Hand Rails to sides of Flip Flop Frame.

Use: **Hardware Bag # 2** with 17mm wrench & #3 Phillips screw driver.
14. Install Hand Rails to sides of Footplate.

Use: **Hardware Bag # 1** with 17mm sockets.
15. Install Rear Seat Back Bracket between Hand Rails. **See Figure 4.**

Use: **Hardware Bag # 2** with 17mm socket & #3 Phillips screw driver.
16. Install Seat Back Cushion.

Use: **Hardware Bag # 5** with 10mm socket.
17. Position Seat Bottom Cushion using (2) existing pilot holes in Seat Bottom Cushion and (2) wood screws. **Note:** Make sure the pull strap is not trapped under the cushion. Using drill, drill (6) additional pilot holes into Seat Bottom Cushion and then complete installation.

Use: 1/8" or 3mm drill bit.
Hardware Bag # 6 with #2 Phillips screw driver/drill bit.
18. Install top canopy using hardware from Step 1.



Figure 1



Figure 2



Figure 3



Figure 4

4-Passenger Flip Flop Seat Kit Yamaha G14-G22 Installation Instructions

Bill of Material

- (2) Seat Back Support Brackets – Driver & Passenger
- (1) Footplate
- (1) Vertical Support Bracket
- (1) Flip Flop Frame
- (2) Hand Rails
- (1) Rear Seat Back Bracket
- (1) Seat Back Cushion & (1) Seat Bottom Cushion
- (1) Box of Hardware – BOM shown below

	Bag #1	Bag #2	Bag #3	Bag #4	Bag #5	Bag #6
(2) M10-1.5 x 70 shoulder hex bolts	2					
(8) M10-1.5 x 50 Phillips truss head bolts		8				
(6) M10-1.5 x 25 hex bolts			6			
(32) M10 washers	4	16	12			
(16) M10-1.5 nylon lock nuts	2	8	6			
(2) M8-1.25 x 70 shoulder hex bolts				2		
(4) M8 washers, ø22 OD				4		
(2) M8-1.25 nylon lock nuts				2		
(4) M6-1.0 x 45 hex bolts					4	
(4) M6 washers					4	
(8) wood screws						8

Quick Install Guide

- Hardware Bag #1** Install Hand Rails to sides of Footplate [Page 1, Step 14]
- Hardware Bag #2** Install Hand Rails to sides of Flip Flop Frame [Page 1, Step 13]
Install Rear Seat Back Bracket between Hand Rails [Page 1, Step 15]
- Hardware Bag #3** Install Flip Flop Frame to Seat Back Support Brackets & Vertical Support Bracket [Page 1, Step 11]
Install Footplate to Vertical Support Bracket [Page 1, Step 12]
- Hardware Bag #4** Install Vertical Support Bracket in bag well [Page 1, Step 10]
- Hardware Bag #5** Install Seat Back Cushion [Page 1, Step 16]
- Hardware Bag #6** Install Seat Bottom Cushion [Page 1, Step 17]